

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

PISTONS

CHRYSLER / FORCE

3.312" CHRYSLER / FORCE

Description	# Origine : standard # seul. OE # standard only	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	Chrysler 700-F372015-3 s.s 700-834795 Force # 700-F694015	Standard	100-200
		.010"	100-200-04
		.020"	100-200-05
		.030"	100-200-06
		.040"	100-200-07
Ensemble de segments / Ring set	Chrysler # FA335260 Force # 39-817869A01	Standard	200-200
		.010"	200-200-04
		.020"	200-200-05
		.030"	200-200-06
		.040"	200-200-07
Axe de retenue / Wrist pin	F694017	---	300-200
Pinces de retenue / Clips	---	---	400-17



3.375" CHRYSLER / FORCE AXE DE RETENUE 17.5mm WRIST PIN

Description	# Origine : standard seul. OE # standard only	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	700-819409	Standard	100-205
		.010"	100-205-04
		.020"	100-205-05
		.030"	100-205-06
		.040"	100-205-07
Ensemble de segments / Ring set	Segments différents de ceux d'origine / Not OE style rings	Standard	200-210
		.010"	200-210-04
		.020"	200-210-05
		.030"	200-210-06
		.040"	200-210-07
Axe de retenue / Wrist pin	---	---	300-205
Pinces de retenue / Clips	---	---	400-17



3.375" FORCE (LATE) AXE DE RETENUE 19.5mm WRIST PIN

Description	# Origine : standard # seul. OE # standard only	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	700-828304A 2 s.s. 700-828-304A-13	Standard	100-210
		.010"	100-210-04
		.020"	100-210-05
		.030"	100-210-06
		.040"	100-210-07
Ensemble de segments / Ring set	39-828565A-1 s.s. 39-828564A-4	Standard	200-210
		.010"	200-210-04
		.020"	200-210-05
		.030"	200-210-06
		.040"	200-210-07
Axe de retenue / Wrist pin	---	---	300-210
Pinces de retenue / Clips	53-857196	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

CHRYSLER / FORCE

Les ensembles de piston complet WSM comprennent: le piston, le(s) segment(s) de piston, l'axe de retenue et les pinces de retenue.

WSM complete piston kits includes : the piston, the piston ring(s), the wrist pin and the circlips.

Les pinces de retenue (2 par emballage) sont complètes pour 1 piston et sont vendues à la paire. Enlever et installer les pinces de retenues soigneusement sans les forcer, les plier ou les tourner. S'assurer qu'elles siègent adéquatement dans les rainures et positionner les ouvertures vers le bas.

Piston Circlips (2 per bag) are replacement for 1 piston and are sold by pair. Remove and install circlips carefully without

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage / Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pinces de retenue / Circlips	Axe de retenue / Wrist pin
CHRYSLER									
70 HP	1979-80	3	.035 -.045"	3.312"	Standard	100-200	200-200	400-17	300-200
75 HP	1975-84	3			.010"	100-200-04	200-200-04		
85 HP	1977-84	3			.020"	100-200-05	200-200-05		
90 HP	1975-84	3			.030"	100-200-06	200-200-06		
100 HP	1979-84	4			.040"	100-200-07	200-200-07		
105 HP	1977-83	4							
115 HP	1983-84	4							
120 HP	1976	4							
125 HP	1981-82	4							
130 HP	1976-77	4							
115HP	1977-82	4	.035 -.045"	3.375"	Standard	100-205	200-210	400-17	300-205
140 HP	1978-84	4			.010"	100-205-04	200-210-04		
					.020"	100-205-05	200-210-05		
					.030"	100-205-06	200-210-06		
					.040"	100-205-07	200-210-07		
FORCE									
50 HP	1989-92	2	.035 -.045"	3.312"	Standard	100-200	200-200	400-17	300-200
85 HP	1983-89	3			.010"	100-200-04	200-200-04		
90 HP	1990	3			.020"	100-200-05	200-200-05		
125 HP	1983-89	4			.030"	100-200-06	200-200-06		
150 HP	1989-90	5			.040"	100-200-07	200-200-07		
40 HP	1992-95	2	.035 -.045"	3.375"	Standard	100-205	200-210	400-17	300-205
50 HP	1992-95	2			.010"	100-205-04	200-210-04		
70 HP	1991-95	3			.020"	100-205-05	200-210-05		
90 HP	1991-94	3			.030"	100-205-06	200-210-06		
120 HP	1990-94	4			.040"	100-205-07	200-210-07		
150 HP	1989-94	5							

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage / Bore	Grandeur / Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pinces de retenue / Circlips	Roulement à aiguille / Needle bearing
FORCE									
40 HP	1996-99	2	.035 -.045"	3.375"	Standard	100-210	200-210	400-19	300-210
50 HP	1996-99	2			.010"	100-210-04	200-210-04		
75 HP	1996-99	3			.020"	100-210-05	200-210-05		
90 HP	1996-99	3			.030"	100-210-06	200-210-06		
120 HP	1996-99	4			.040"	100-210-07	200-210-07		

MERCURY

2.565"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	743-5172A 6 s.s. 780-9229A 7	Standard	100-05
		.010"	100-05-04
		.020"	100-05-05
		.030"	100-05-06
		.040"	100-05-07
Ensemble de segments / Ring set	39-18653A 12	Standard	200-05
		.010"	200-05-04
		.020"	200-05-05
		.030"	200-05-06
		.040"	200-05-07
Axe de retenue / Wrist pin	---	---	300-05
Pinces de retenue / Clips	40-828119	---	400-18



2.875" CROSS FLOW LOW DOME

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	774-8600A 3 s.s. 774-9137A 9	Standard	100-15
		.010"	100-15-04
		.020"	100-15-05
		.030"	100-15-06
		.040"	100-15-07
Ensemble de segments / Ring set	39-817096A 6	Standard	200-15
		.010"	200-15-04
		.020"	200-15-05
		.030"	200-15-06
		.040"	200-15-07
Axe de retenue / Wrist pin	---	---	300-15
Pinces de retenue / Clips	---	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

2.992"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	705-850026A 1 s.s. 705-850026T 1	Standard	100-06
		.010"	100-06-04
		.020"	100-06-05
		.030"	100-06-06
		.040"	100-06-07
Ensemble de segments / Ring set	39-831255A 6	Standard	200-06
		.010"	200-06-04
		.020"	200-06-05
		.030"	200-06-06
		.040"	200-06-07
Axe de retenue / Wrist pin	---	---	300-06
Pinces de retenue / Clips	53-857196	---	400-19



2.955"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	783-9613A 1 s.s. 783-9613T 1	Standard	100-07
		.010"	100-07-04
		.020"	100-07-05
		.030"	100-07-06
		.040"	100-07-07
Ensemble de segments / Ring set	783-19721A 6	Standard	200-07
		.010"	200-07-04
		.020"	200-07-05
		.030"	200-07-06
		.040"	200-07-07
Axe de retenue / Wrist pin	---	---	300-07
Pinces de retenue / Clips	53-857196	---	400-19



3.125" TOP GUIDED

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	765-7442T 32	Standard	100-30P
		.010"	100-30-04P
		.020"	100-30-05P
		.030"	100-30-06P
		.040"	100-30-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	765-7441T 32	Standard	100-30S
		.010"	100-30-04S
		.020"	100-30-05S
		.030"	100-30-06S
		.040"	100-30-07S
Ensemble de segments / Ring set	93481A 12	Standard	200-30
		.010"	200-30-04
		.020"	200-30-05
		.030"	200-30-06
		.040"	200-30-07
Axe de retenue / Wrist pin	---	---	300-30
Pinces de retenue / Clips	53-857196	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

3.125" 2.0 LITRE V-6

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	765-7442T 36	Standard	100-50P
		.010"	100-50-04P
		.020"	100-50-05P
		.030"	100-50-06P
		.040"	100-50-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	765-7441T 36	Standard	100-50S
		.010"	100-50-04S
		.020"	100-50-05S
		.030"	100-50-06S
		.040"	100-50-07S
Ensemble de segments / Ring set	93481A 12	Standard	200-30
		.010"	200-30-04
		.020"	200-30-05
		.030"	200-30-06
		.040"	200-30-07
Axe de retenue / Wrist pin	---	---	300-30
Pinces de retenue / Clips	53-857196	---	400-19



3.375" LOOP CHARGE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	777-9009T 13	Standard	100-25
		.010"	100-25-04
		.020"	100-25-05
		.030"	100-25-06
		.040"	100-25-07
Ensemble de segments / Ring set	96170A 12	Standard	200-25
		.010"	200-25-04
		.020"	200-25-05
		.030"	200-25-06
		.040"	200-25-07
Axe de retenue / Wrist pin	---	---	300-20
Pinces de retenue / Clips	53-857196	---	400-19



3.375" LOOP CHARGE TOP GUIDED

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	777-815965T 4	Standard	100-35
		.010"	100-35-04
		.020"	100-35-05
		.030"	100-35-06
		.040"	100-35-07
Ensemble de segments / Ring set	96170A 12	Standard	200-25
		.010"	200-25-04
		.020"	200-25-05
		.030"	200-25-06
		.040"	200-25-07
Axe de retenue / Wrist pin	---	---	300-20
Pinces de retenue / Clips	53-857196	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

3.375" MERCURY 3.37 2.4 LITRE CHROME BLOCK & RESLEEVE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	766-8667T 41	Std alésage Chrome bore	100-10PCH
		Std chemise fonte /cast iron resleeve	100-10P
		.010" chemise fonte / cast iron resleeve	100-10-04P
		.020" chemise fonte / cast iron resleeve	100-10-05P
		.030" chemise fonte / cast iron resleeve	100-10-06P
		.040" chemise fonte / cast iron resleeve	100-10-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	766-8666T 41	Std alésage Chrome bore	100-10SCH
		Std chemise fonte /cast iron resleeve	100-10S
		.010" chemise fonte / cast iron resleeve	100-10-04S
		.020" chemise fonte / cast iron resleeve	100-10-05S
		.030" chemise fonte / cast iron resleeve	100-10-06S
		.040" manche fonte / cast iron resleeve	100-10-07S
Ensemble de segments / Ring set	39-813011A 12	Std alésage Chrome bore	200-10CH
	39-96170A 2	Std manche fonte /cast iron resleeve	200-10
		.010" chemise fonte / cast iron resleeve	200-10-04
		.020" chemise fonte / cast iron resleeve	200-10-05
		.030" chemise fonte / cast iron resleeve	200-10-06
		.040" chemise fonte / cast iron resleeve	200-10-07
Axe de retenue / Wrist pin	---	---	300-10
Pinces de retenue / Clips	53-857196	---	400-19



3.5"TOP GUIDED

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	785-9737T 9	Standard	100-20P
		.010"	100-20-04P
		.020"	100-20-05P
		.030"	100-20-06P
		.040"	100-20-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	785-9738T 9	Standard	100-20S
		.010"	100-20-04S
		.020"	100-20-05S
		.030"	100-20-06S
		.040"	100-20-07S
Ensemble de segments / Ring set	39-815515A 12	Standard	200-20
		.010"	200-20-04
		.020"	200-20-05
		.030"	200-20-06
		.040"	200-20-07
Axe de retenue / Wrist pin	---	---	300-20
Pinces de retenue / Clips	53-857196	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

3.5" LOOP CHARGE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	2704-826191T 4	Standard	100-40
		.010"	100-40-04
		.020"	100-40-05
		.030"	100-40-06
		.040"	100-40-07
Ensemble de segments / Ring set	39-822321A 12	Standard	200-20
		.010"	200-20-04
		.020"	200-20-05
		.030"	200-20-06
		.040"	200-20-07
Axe de retenue / Wrist pin	---	---	300-20
Pinces de retenue / Clips	53-857196	---	400-19



3.625" 3.0 LITRE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	700-858294-T1	Standard	100-45P
		.010"	100-45-04P
		.020"	100-45-05P
		.030"	100-45-06P
		.040"	100-45-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	700-858295-T1	Standard	100-45S
		.010"	100-45-04S
		.020"	100-45-05S
		.030"	100-45-06S
		.040"	100-45-07S
Ensemble de segments / Ring set	39-858772A 12	Standard	200-45
		.010"	200-45-04
		.020"	200-45-05
		.030"	200-45-06
		.040"	200-45-07
Axe de retenue / Wrist pin	---	---	300-45
Pinces de retenue / Clips	53-857196	---	400-23



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pincettes de retenue / Circlips	Axe de retenue / Wrist pin
MERCURY									
20HP	1972-79	2	.035"-.045"	2.565"	Standard	100-05	200-05	400-18	300-05
						.010"	100-05-04	200-05-04	
						.020"	100-05-05	200-05-05	
						.030"	100-05-06	200-05-06	
						.040"	100-05-07	200-05-07	
25 HP	1984-86	2	.035"-.045"	2.835"	Standard	010-801	010-901	---	---
30 HP					.010"	010-801-04	010-901-04		
Mariner only					.020"	010-801-05	010-901-05		
					.030"	010-801-06	010-901-06		
					.040"	010-801-07	010-901-07		
30 HP	1991-2002	2	.035"-.045"	2.992"	Standard	100-06	200-06	400-19	300-06
30 HP Jet	1998-2002					.010"	100-06-04	200-06-04	
40 HP	1991-2002					.020"	100-06-05	200-06-05	
40 HP	1997-2002					.030"	100-06-06	200-06-06	
						.040"	100-06-07	200-06-07	
35 HP	1984-89	2	.035"-.045"	2.875"	Standard	---	200-15	--	---
40 HP					.010"	---	200-15-04		
Cross flow					.020"	---	200-15-05		
W / Boost Port					.030"	---	200-15-06		
High dome					.040"	---	200-15-07		
40 HP	1990-97	4	.035"-.045"	2.565"	Standard	100-05	200-05	400-18	300-05
45 HP	1986-89					.010"	100-05-04	200-05-04	
50 HP	1970-85					.020"	100-05-05	200-05-05	
(Inline 4)					.030"	100-05-06	200-05-06		
						.040"	100-05-07	200-05-07	
50 HP	1984-90	3	.035 -.045"	2.875"	Standard	100-15	200-15	400-19	300-15
Cross flow					.010"	100-15-04	200-15-04		
W / boost port					.020"	100-15-05	200-15-05		
Low dome					.030"	100-15-06	200-15-06		
						.040"	100-15-07	200-15-07	
50 HP	1991-97	3	.035 -.045"	2.955"	Standard	100-07	200-07	400-19	300-07
60 HP	1991-97					.010"	100-07-04	200-07-04	
						.020"	100-07-05	200-07-05	
						.030"	100-07-06	200-07-06	
						.040"	100-07-07	200-07-07	
50 HP	1998-2002	3	.035 -.045"	2.992"	Standard	100-06	200-06	400-19	300-06
60 HP	1998-2002					.010"	100-06-04	200-06-04	
						.020"	100-06-05	200-06-05	
						.030"	100-06-06	200-06-06	
						.040"	100-06-07	200-06-07	

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pincés de retenue Circlips	Axe de retenue / Wrist pin
MERCURY									
60 HP	1984-90	---	.035 -.045"	2.875"	Standard	---	200-15	---	---
65 HP	1973-76				.010"	---	200-15-04		
Cross flow					.020"	---	200-15-05		
W / Boost port					.030"	---	200-15-06		
High dome					.040"	---	200-15-07		
60 HP	1984-90	3	.035 -.045"	2.875"	Standard	100-15	200-15	400-19	300-15
65 HP	1973-76				.010"	100-15-04	200-15-04		
Cross flow					.020"	100-15-05	200-15-05		
W / Boost port					.030"	100-15-06	200-15-06		
Low dome					.040"	100-15-07	200-15-07		
70 HP	1977-83	---	.035 -.045"	2.875"	Standard	---	200-15	---	---
Cross flow					.010"	---	200-15-04		
W / Boost port					.020"	---	200-15-05		
High dome					.030"	---	200-15-06		
					.040"	---	200-15-07		
70 HP	1977-83	3	.035 -.045"	2.875"	Standard	100-15	200-15	400-19	300-15
Cross flow					.010"	100-15-04	200-15-04		
W / Boost port					.020"	100-15-05	200-15-05		
Low dome					.030"	100-15-06	200-15-06		
					.040"	100-15-07	200-15-07		
70 HP	1987-89	3	.035 -.045"	3.375"	Standard	100-25	200-25	400-19	300-20
75 HP	1990-91				.010"	100-25-04	200-25-04		
Loop charge					.020"	100-25-05	200-25-05		
with boost port					.030"	100-25-06	200-25-06		
					.040"	100-25-07	200-25-07		
75 HP	1984-86	4	.035 -.045"	2.875"	Standard	---	200-15	---	---
Cross flow					.010"	---	200-15-04		
W / Boost port					.020"	---	200-15-05		
High dome					.030"	---	200-15-06		
					.040"	---	200-15-07		
75 HP	1992-93	3	.035 -.045"	3.375"	Standard	100-35	200-25	400-19	300-20
Loop charge					.010"	100-35-04	200-25-04		
Top guided					.020"	100-35-05	200-25-05		
					.030"	100-35-06	200-25-06		
					.040"	100-35-07	200-25-07		
75 HP	1994-2000	3	.035 -.045"	3.5"	Standard	100-40	200-20	400-19	300-20
Inline 3					.010"	100-40-04	200-20-04		
Loop charge					.020"	100-40-05	200-20-05		
					.030"	100-40-06	200-20-06		
					.040"	100-40-07	200-20-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pincés de retenue Circlips	Axe de retenue / Wrist pin
MERCURY									
80 HP	1987-89	3	.035 -.045"	3.375"	Standard	100-25	200-25	400-19	300-20
Loop charge					.010"	100-25-04	200-25-04		
W / boost port					.020"	100-25-05	200-25-05		
					.030"	100-25-06	200-25-06		
					.040"	100-25-07	200-25-07		
80 HP	1978-83	4	.035 -.045"	3.375"	Standard	---	200-15	---	---
85 HP	1973-77				.010"	---	200-15-04		
Cross flow					.020"	---	200-15-05		
W / Boost port					.030"	---	200-15-06		
High dome					.040"	---	200-15-07		
90 HP	1987-91	3	.035 -.045"	3.375"	Standard	100-25	200-25	400-19	300-20
Loop charge					.010"	100-25-04	200-25-04		
W / boost port					.020"	100-25-05	200-25-05		
					.030"	100-25-06	200-25-06		
					.040"	100-25-07	200-25-07		
90 HP	1992-93	3	.035 -.045"	3.375"	Standard	100-35	200-25	400-19	300-20
Loop charge					.010"	100-35-04	200-25-04		
Top guided					.020"	100-35-05	200-25-05		
					.030"	100-35-06	200-25-06		
					.040"	100-35-07	200-25-07		
90 HP	1994-2000	3	.035 -.045"	3.5"	Standard	100-40	200-20	400-19	300-20
Inline 3					.010"	100-40-04	200-20-04		
Loop charge					.020"	100-40-05	200-20-05		
					.030"	100-40-06	200-20-06		
					.040"	100-40-07	200-20-07		
90 HP	1978-87	6	.035 -.045"	2.875"	Standard	---	200-15	---	---
Inline 6					.010"	---	200-15-04		
Cross flow					.020"	---	200-15-05		
High dome					.030"	---	200-15-06		
					.040"	---	200-15-07		
100 HP	1989-91	4	.035 -.045"	3.375"	Standard	100-25	200-25	400-19	300-20
Inline 4					.010"	100-25-04	200-25-04		
Loop charge					.020"	100-25-05	200-25-05		
W / boost port					.030"	100-25-06	200-25-06		
					.040"	100-25-07	200-25-07		
100 HP	1994-2001	4	.035 -.045"	3.5"	Standard	100-40	200-20	400-19	300-20
Inline 4					.010"	100-40-04	200-20-04		
Loop charge					.020"	100-40-05	200-20-05		
					.030"	100-40-06	200-20-06		
					.040"	100-40-07	200-20-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

						Pièces de remplacement / Replacement parts			
Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pinces de retenue Circlips	Axe de retenue / Wrist pin
MERCURY									
100 HP	1992-93	4	.035 -.045"	3.375"	Standard	100-35	200-25	400-19	300-20
Inline 4					.010"	100-35-04	200-25-04		
Loop charge					.020"	100-35-05	200-25-05		
Top guided					.030"	100-35-06	200-25-06		
					.040"	100-35-07	200-25-07		
115 HP	1992-93	4	.035 -.045"	3.375"	Standard	100-35	200-25	400-19	300-20
Inline 4					.010"	100-35-04	200-25-04		
Loop charge					.020"	100-35-05	200-25-05		
Top guided					.030"	100-35-06	200-25-06		
					.040"	100-35-07	200-25-07		
115 HP	1989-91	4	.035 -.045"	3.375"	Standard	100-25	200-25	400-19	300-20
Inline 4					.010"	100-25-04	200-25-04		
Loop charge					.020"	100-25-05	200-25-05		
W / boost port					.030"	100-25-06	200-25-06		
					.040"	100-25-07	200-25-07		
115 HP	1994-2000	4	.035 -.045"	3.5"	Standard	100-40	200-20	400-19	300-20
125 HP	1994-2000				.010"	100-40-04	200-20-04		
Inline 4					.020"	100-40-05	200-20-05		
Loop charge					.030"	100-40-06	200-20-06		
					.040"	100-40-07	200-20-07		
115 HP	1970-83	6	.035 -.045"	2.875"	Standard	---	200-15	---	---
135 HP	1970-71				.010"	---	200-15-04		
Inline 6					.020"	---	200-15-05		
Cross flow					.030"	---	200-15-06		
High dome					.040"	---	200-15-07		
115 HP	1984-88	6	.035 -.045"	2.875"	Standard	100-15	200-15	400-19	300-15
Inline 6					.010"	100-15-04	200-15-04		
Cross flow					.020"	100-15-05	200-15-05		
Low dome					.030"	100-15-06	200-15-06		
					.040"	100-15-07	200-15-07		
135 HP	1981-91	V6	.035 -.045"	3.125"	Standard	100-50P	200-30	400-19	300-30
2.0 Litre					Standard	100-50S	200-30		
W / boost port					.010"	100-50-04P	200-30-04		
					.010"	100-50-04S	200-30-04		
P = Bâbord / Port side					.020"	100-50-05P	200-30-05		
S = Tribord / Starboard side					.020"	100-50-05S	200-30-05		
					.030"	100-50-06P	200-30-06		
					.030"	100-50-06S	200-30-06		
					.040"	100-50-07P	200-30-07		
					.040"	100-50-07S	200-30-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pincés de retenue Circlips	Axe de retenue / Wrist pin
MERCURY									
135 HP	1992-2000	V-6	.035 -.045"	3.125"	Standard	100-30P	200-30	400-19	300-30
2.0 Litre					Standard	100-30S	200-30		
W / boost port					.010"	100-30-04P	200-30-04		
Top guided					.010"	100-30-04S	200-30-04		
					.020"	100-30-05P	200-30-05		
P = Bâbord / Port side					.020"	100-30-05S	200-30-05		
S = Tribord /					.030"	100-30-06P	200-30-06		
Starboard side					.030"	100-30-06S	200-30-06		
					.040"	100-30-07P	200-30-07		
					.040"	100-30-07S	200-30-07		
140 HP	1972	6	.035 -.045"	2.875"	Standard	---	200-15	---	---
Inline 6					.010"	---	200-15-04		
Cross flow					.020"	---	200-15-05		
High dome					.030"	---	200-15-06		
					.040"	---	200-15-07		
140HP	1978-81	6	.035 -.045"	2.875"	Standard	100-15	200-15	400-19	300-15
150 HP	1973-78				.010"	100-15-04	200-15-04		
In line 6					.020"	100-15-05	200-15-05		
Cross flow					.030"	100-15-06	200-15-06		
W / boost port / Low dome					.040"	100-15-07	200-15-07		
150 HP	1979-91	V-6	.035 -.045"	3.125"	Standard	100-50P	200-30	400-19	300-30
2.0 Litre					Standard	100-50S	200-30		
					.010"	100-50-04P	200-30-04		
W / boost port					.010"	100-50-04S	200-30-04		
					.020"	100-50-05P	200-30-05		
P = Bâbord / Port side					.020"	100-50-05S	200-30-05		
S = Tribord / Starboard side					.030"	100-50-06P	200-30-06		
					.030"	100-50-06S	200-30-06		
					.040"	100-50-07P	200-30-07		
					.040"	100-50-07S	200-30-07		
150 HP	1992-2000	V-6	.035 -.045"	3.125"	Standard	100-30P	200-30	400-19	300-30
2.0 Litre					Standard	100-30S	200-30		
					.010"	100-30-04P	200-30-04		
W / boost port					.010"	100-30-04S	200-30-04		
Top guided					.020"	100-30-05P	200-30-05		
					.020"	100-30-05S	200-30-05		
P = Bâbord / Port side					.030"	100-30-06P	200-30-06		
S = Tribord / Starboard side					.030"	100-30-06S	200-30-06		
					.040"	100-30-07P	200-30-07		
					.040"	100-30-07S	200-30-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pincés de retenue Circlips	Axe de retenue / Wrist pin
MERCURY									
150 HP		V-6	.035 -.045"	3.5"	Standard	100-20P	200-20	400-19	300-20
XR-6	1992-1997				Standard	100-20S	200-20		
EFI	1993-99				.010"	100-20-04P	200-20-04		
Top guided					.010"	100-20-04S	200-20-04		
					.020"	100-20-05P	200-20-05		
P = Bâbord / Port side					.020"	100-20-05S	200-20-05		
S = Tribord / Starboard side					.030"	100-20-06P	200-20-06		
					.030"	100-20-06S	200-20-06		
					.040"	100-20-07P	200-20-07		
					.040"	100-20-07S	200-20-07		
175HP	1976-81	V-6	.035 -.045"	3.125"	Standard	100-50P	200-30	400-19	300-30
2.0 Litre					Standard	100-50S	200-30		
					.010"	100-50-04P	200-30-04		
Loop charge					.010"	100-50-04S	200-30-04		
W / boost port					.020"	100-50-05P	200-30-05		
					.020"	100-50-05S	200-30-05		
P = Bâbord / Port side					.030"	100-50-06P	200-30-06		
S = Tribord / Starboard side					.030"	100-50-06S	200-30-06		
					.040"	100-50-07P	200-30-07		
					.040"	100-50-07S	200-30-07		
175 HP	1992-2000	V-6	.035 -.045"	3.5"	Standard	100-20P	200-20	400-19	300-20
2.5 Litre,					Standard	100-20S	200-20		
Off shore EFI					.010"	100-20-04P	200-20-04		
XR1, XR2, Magnum					.010"	100-20-04S	200-20-04		
Top guided					.020"	100-20-05P	200-20-05		
P = Bâbord / Port side					.020"	100-20-05S	200-20-05		
S = Tribord / Starboard side					.030"	100-20-06P	200-20-06		
					.030"	100-20-06S	200-20-06		
					.040"	100-20-07P	200-20-07		
					.040"	100-20-07S	200-20-07		
175 HP	1992-2000	V-6	.035 -.045"	3.5"	Standard	100-20P	200-20	400-19	300-20
2.5 Litre,					Standard	100-20S	200-20		
Off shore EFI					.010"	100-20-04P	200-20-04		
XR1, XR2, Magnum					.010"	100-20-04S	200-20-04		
Top guided					.020"	100-20-05P	200-20-05		
P = Bâbord / Port side					.020"	100-20-05S	200-20-05		
S = Tribord / Starboard side					.030"	100-20-06P	200-20-06		
					.030"	100-20-06S	200-20-06		
					.040"	100-20-07P	200-20-07		
					.040"	100-20-07S	200-20-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pinces de retenue Circlips	Axe de retenue / Wrist pin
MERCURY									
175 HP	1978-91	V-6	.035 -.045"	3.375"	Standard	100-10PCH	200-10CH	400-19	300-10
2.4 Litre Chrome block					Standard	100-10SCH	200-10CH		
175 HP	1978-91	V-6	.035 -.045"	3.375"	Standard	100-10P	200-10	400-19	300-10
2.4 Litre Cast Iron resleeve					Standard	100-10S	200-10		
P = Bâbord / Port side S = Tribord / Starboard side					.010"	100-10-04P	200-10-04		
					.010"	100-10-04S	200-10-04		
					.020"	100-10-05P	200-10-05		
					.020"	100-10-05S	200-10-05		
					.030"	100-10-06P	200-10-06		
					.030"	100-10-06S	200-10-06		
					.040"	100-10-07P	200-10-07		
					.040"	100-10-07S	200-10-07		
200 HP	1978-90	V-6	.035 -.045"	3.375"	Standard	100-10PCH	200-10CH	400-19	300-10
2.4 Litre Chrome Block					Standard	100-10SCH	200-10CH		
200 HP	1978-90	V-6	.035 -.045"	3.375"	Standard	100-10P	200-10	400-19	300-10
2.4 Litre Cast iron resleeve					Standard	100-10S	200-10		
Loop charge					.010"	100-10-04P	200-10-04		
W / Finger ports					.010"	100-10-04S	200-10-04		
P = Bâbord / Port side S = Tribord / Starboard side					.020"	100-10-05P	200-10-05		
					.020"	100-10-05S	200-10-05		
					.030"	100-10-06P	200-10-06		
					.030"	100-10-06S	200-10-06		
					.040"	100-10-07P	200-10-07		
					.040"	100-10-07S	200-10-07		
200 HP	1992-2000	V-6	.035 -.045"	3.50"	Standard	100-20P	200-20	400-19	300-20
2.5 liter XR-1					Standard	100-20S	200-20		
EFI, Off shore					.010"	100-20-04P	200-20-04		
Top guided					.010"	100-20-04S	200-20-04		
P = Bâbord / Port side S = Tribord / Starboard side					.020"	100-20-05P	200-20-05		
					.020"	100-20-05S	200-20-05		
					.030"	100-20-06P	200-20-06		
					.030"	100-20-06S	200-20-06		
					.040"	100-20-07P	200-20-07		
					.040"	100-20-07S	200-20-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

MERCURY

Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage Bore	Grandeur / Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pinces de retenue / Circlips	Axe de retenue / Wrist pin
MERCURY									
225 HP	1980-81	V-6	.035 -.045"	3.375"	Standard	100-10PCH	200-10CH	400-19	300-10
2.4 Litre Chrome Block						Standard	100-10SCH	200-10CH	
225 HP	1980-81	V-6	.035 -.045"	3.375"	Standard	100-10P	200-10	400-19	300-10
2.4 Litre Cast Iron resleeve						Standard	100-10S	200-10	
Loop charge						.010"	100-10-04P	200-10-04	
						.010"	100-10-04S	200-10-04	
P = Bâbord / Port side						.020"	100-10-05P	200-10-05	
S = Tribord / Starboard side						.020"	100-10-05S	200-10-05	
						.030"	100-10-06P	200-10-06	
						.030"	100-10-06S	200-10-06	
						.040"	100-10-07P	200-10-07	
						.040"	100-10-07S	200-10-07	
3.0 Liter	1994-99	V-6	.035 -.045"	3.625"	Standard	100-45P	200-45	400-23	300-45
						Standard	100-45S	200-45	
P = Bâbord / Port side						.010"	100-45-04P	200-45-04	
S = Tribord / Starboard side						.010"	100-45-04S	200-45-04	
						.020"	100-45-05P	200-45-05	
						.020"	100-45-05S	200-45-05	
						.030"	100-45-06P	200-45-06	
						.030"	100-45-06S	200-45-06	
						.040"	100-45-07P	200-45-07	
						.040"	100-45-07S	200-45-07	

OMC

2.188"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	0391526	Standard	100-101
		.010"	100-101-04
		.020"	100-101-05
		.030"	100-101-06
		.040"	100-101-07
Ensemble de segments / Ring set	386279	Standard	200-101
		.010"	200-101-04
		.020"	200-101-05
		.030"	200-101-06
		.040"	200-101-07
Axe de retenue / Wrist pin	325296	---	300-101
Pinces de retenue / Clips	---	---	400-14



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

2.375"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	0436901	Standard	100-102
		.010"	100-102-04
		.020"	100-102-05
		.030"	100-102-06
		.040"	100-102-07
Ensemble de segments / Ring set	435218	Standard	200-102
		.010"	200-102-04
		.020"	200-102-05
		.030"	200-102-06
		.040"	200-102-07
Axe de retenue / Wrist pin	---	---	300-102
Pinces de retenue / Clips	---	---	400-14



3.00" CROSS FLOW

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	0392621	Standard	100-103
		.010"	100-103-04
		.020"	100-103-05
		.030"	100-103-06
		.040"	100-103-07
Ensemble de segments / Ring set	396377	Standard	200-103
		.010"	200-103-04
		.020"	200-103-05
		.030"	200-103-06
		.040"	200-103-07
Axe de retenue / Wrist pin	---	---	300-103
Pinces de retenue / Clips	---	---	400-19



3.00"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	0387284	Standard	100-104
		.010"	100-104-04
		.020"	100-104-05
		.030"	100-104-06
		.040"	100-104-07
Ensemble de segments / Ring set	396377	Standard	200-103
		.010"	200-103-04
		.020"	200-103-05
		.030"	200-103-06
		.040"	200-103-07
Axe de retenue / Wrist pin	---	---	300-104
Pinces de retenue / Clips	---	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

3.187" 2 CYL. LOOP CHARGE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	435546	Standard	100-100
		.010"	100-100-04
		.020"	100-100-05
		.030"	100-100-06
		.040"	100-100-07
Ensemble de segments / Ring set	436972	Standard	200-100
		.010"	200-100-04
		.020"	200-100-05
		.030"	200-100-06
		.040"	200-100-07
Axe de retenue / Wrist pin	---	---	300-100
Pinces de retenue / Clips	---	---	400-110



3.187" 3 CYL. LOOP CHARGE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	436976	Standard	100-120
		.010"	100-120-04
		.020"	100-120-05
		.030"	100-120-06
		.040"	100-120-07
Ensemble de segments / Ring set	436972	Standard	200-100
		.010"	200-100-04
		.020"	200-100-05
		.030"	200-100-06
		.040"	200-100-07
Axe de retenue / Wrist pin	---	---	300-100
Pinces de retenue / Clips	---	---	400-19



3.5" CROSS FLOW

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	393271	Standard	100-110
		.010"	100-110-04
		.020"	100-110-05
		.030"	100-110-06
		.040"	100-110-07
Ensemble de segments / Ring set	394930	Standard	200-110
		.010"	200-110-04
		.020"	200-110-05
		.030"	200-110-06
		.040"	200-110-07
Axe de retenue / Wrist pin	---	---	300-110
Pinces de retenue / Clips	---	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

3.5" LOOP CHARGE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	393566	Standard	100-115P
		.010"	100-115-04P
		.020"	100-115-05P
		.030"	100-115-06P
		.040"	100-115-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	391481	Standard	100-115S
		.010"	100-115-04S
		.020"	100-115-05S
		.030"	100-115-06S
		.040"	100-115-07S
Ensemble de segments / Ring set	394930	Standard	200-110
		.010"	200-110-04
		.020"	200-110-05
		.030"	200-110-06
		.040"	200-110-07
Axe de retenue / Wrist pin	---	---	300-115
Pinces de retenue / Clips	---	---	400-24



3.6" LOOP CHARGE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	393566	Standard	100-130P
		.010"	100-130-04P
		.020"	100-130-05P
		.030"	100-130-06P
		.040"	100-130-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	391481	Standard	100-130S
		.010"	100-130-04S
		.020"	100-130-05S
		.030"	100-130-06S
		.040"	100-130-07S
Ensemble de segments / Ring set	436353	Standard	200-130
		.010"	200-130-04
		.020"	200-130-05
		.030"	200-130-06
		.040"	200-130-07
Axe de retenue / Wrist pin	---	---	300-130
Pinces de retenue / Clips	---	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

3.6" FICHT MOTOR

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	5000812	Standard	100-133P
		.010"	100-133-04P
		.020"	100-133-05P
		.030"	100-133-06P
		.040"	100-133-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	5000813	Standard	100-133S
		.010"	100-133-04S
		.020"	100-133-05S
		.030"	100-133-06S
		.040"	100-133-07S
Ensemble de segments / Ring set	5000819	Standard	200-133
		.010"	200-133-04
		.020"	200-133-05
		.030"	200-133-06
		.040"	200-133-07
Axe de retenue / Wrist pin	327861	---	300-133
Pinces de retenue / Clips	317831	---	400-19



3.625" CROSS FLOW

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	393455	Standard	100-140
		.010"	100-140-04
		.020"	100-140-05
		.030"	100-140-06
		.040"	100-140-07
Ensemble de segments / Ring set	394930	Standard	200-140
		.010"	200-140-04
		.020"	200-140-05
		.030"	200-140-06
		.040"	200-140-07
Axe de retenue / Wrist pin	---	---	300-140
Pinces de retenue / Clips	---	---	400-19



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

3.685" LOOP CHARGE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	436860	Standard	100-125P
		.010"	100-125-04P
		.020"	100-125-05P
		.030"	100-125-06P
		.040"	100-125-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	436859	Standard	100-125S
		.010"	100-125-04S
		.020"	100-125-05S
		.030"	100-125-06S
		.040"	100-125-07S
Ensemble de segments / Ring set	436254	Standard	200-125
		.010"	200-125-04
		.020"	200-125-05
		.030"	200-125-06
		.040"	200-125-07
Axe de retenue / Wrist pin	---	---	300-125
Pinces de retenue / Clips	---	---	400-24



3.685" LOOP CHARGE V4 / V6

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	432072	Standard	100-135P
		.010"	100-135-04P
		.020"	100-135-05P
		.030"	100-135-06P
		.040"	100-135-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	432073	Standard	100-135S
		.010"	100-135-04S
		.020"	100-135-05S
		.030"	100-135-06S
		.040"	100-135-07S
Ensemble de segments / Ring set	431870	Standard	200-135
		.010"	200-135-04
		.020"	200-135-05
		.030"	200-135-06
		.040"	200-135-07
Axe de retenue / Wrist pin	---	---	300-125
Pinces de retenue / Clips	---	---	400-24



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pinces de retenue / Circlips	Axe de retenue / Wrist pin
OMC									
9.9 - 15	1974-93	2	.035 -.004"	2.188"	Standard	100-101	200-101	400-14	300-101
					.010"	100-101-04	200-101-04		
					.020"	100-101-05	200-101-05		
					.030"	100-101-06	200-101-06		
					.040"	100-101-07	200-101-07		
9.9 - 15	1993 & up	2	.035 -.004"	2.375"	Standard	100-102	200-102	400-14	300-102
					.010"	100-102-04	200-102-04		
					.020"	100-102-05	200-102-05		
					.030"	100-102-06	200-102-06		
					.040"	100-102-07	200-102-07		
18 Jet	1995-99	2	.035 -.004"	3.00"	Standard	100-103	200-103	400-19	300-103
20 HP	1981-83				.010"	100-103-04	200-103-04		
20 HP	1985-95				.020"	100-103-05	200-103-05		
20 HP	1997				.030"	100-103-06	200-103-06		
25 HP	1981-99				.040"	100-103-07	200-103-07		
28 HP	1986-99								
30 HP xflow	1984-99								
35 HP	1981-84								
28 Jet	1995-99	2	.035 -.004"	3.187"	Standard	100-100	200-100	400-110	300-100
35 HP	1986-87				.010"	100-100-04	200-100-04		
35 Jet	1990-99				.020"	100-100-05	200-100-05		
40 HP	1984-99				.030"	100-100-06	200-100-06		
45 HP	1985-91				.040"	100-100-07	200-100-07		
48 HP	1987-96								
50 HP	1981-97								
Loop charge									
50 HP	1995-99	3	.035 -.004"	3.187"	Standard	100-120	200-100	400-19	300-100
Loop charge					.010"	100-120-04	200-100-04		
					.020"	100-120-05	200-100-05		
					.030"	100-120-06	200-100-06		
					.040"	100-120-07	200-100-07		
55 HP Com	1980-94	2	---	3.187"	Standard	100-100	200-100	400-110	300-100
60 HP	1980-85				.010"	100-100-04	200-100-04		
Loop charge					.020"	100-100-05	200-100-05		
					.030"	100-100-06	200-100-06		
					.040"	100-100-07	200-100-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pinces de retenue Circlips	Axe de retenue / Wrist pin
OMC									
60 HP	1986-88	3		3.00"	Standard	100-104	200-103	400-19	300-104
65 HP	1984-86	(Commercial)			.010"	100-104-04	200-103-04		
70 HP	1976-85		.020"	100-104-05	200-103-05				
75 HP	1976-88		.030"	100-104-06	200-103-06				
			.040"	100-104-07	200-103-07				
60 HP	1989-99	3		3.187"	Standard	100-120	200-100	400-19	300-100
65 HP	1987-91				.010"	100-120-04	200-100-04		
70 HP	1986-99				.020"	100-120-05	200-100-05		
					.030"	100-120-06	200-100-06		
					.040"	100-120-07	200-100-07		
65 Jet	1991-94	4		3.50"	Standard	100-110	200-110	400-19	300-110
80 Jet	1991-97				.010"	100-110-04	200-110-04		
85 HP	1979-80				.020"	100-110-05	200-110-05		
88 HP	1988-93				.030"	100-110-06	200-110-06		
88 HP	1996				.040"	100-110-07	200-110-07		
90 HP	1981-97								
90-HP	1995-99	4		3.60"	Standard	100-130P	200-130	400-19	300-130
60 degree					Standard	100-130S	200-130		
					.010"	100-130-04P	200-130-04		
					.010"	100-130-04S	200-130-04		
					.020"	100-130-05P	200-130-05		
					.020"	100-130-05S	200-130-05		
					.030"	100-130-06P	200-130-06		
					.030"	100-130-06S	200-130-06		
					.040"	100-130-07P	200-130-07		
					.040"	100-130-07S	200-130-07		
90-115 HP	1999 & up	4		3.60"	Standard	100-133P	200-133	400-19	300-133
Ficht Motor					Standard	100-133S	200-133		
					.010"	100-133-04P	200-133-04		
					.010"	100-133-04S	200-133-04		
					.020"	100-133-05P	200-133-05		
					.020"	100-133-05S	200-133-05		
					.030"	100-133-06P	200-133-06		
					.030"	100-133-06S	200-133-06		
					.040"	100-133-07P	200-133-07		
					.040"	100-133-07S	200-133-07		

P = Bâbord / Port side

S = Tribord / Starboard side

P = Bâbord / Port side

S = Tribord / Starboard side

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment de segment / Ring(s) set	Pincés de retenue / Circlips	Axe de retenue / Wrist pin
OMC									
100 HP	1979-80	4		3.50"	Standard	100-110	200-110	400-19	300-110
100 HP	1990-93				.010"	100-110-04	200-110-04		
100 HP	1986-89				.020"	100-110-05	200-110-05		
115 HP	1974-85				.030"	100-110-06	200-110-06		
115 HP	1990-97				.040"	100-110-07	200-110-07		
105 Jet	1993-97	4		3.60"	Standard	100-130P	200-130	400-19	300-130
60 degree					Standard	100-130S	200-130		
					.010"	100-130-04P	200-130-04		
115 HP	1995-99				.010"	100-130-04S	200-130-04		
60 degree					.020"	100-130-05P	200-130-05		
					.020"	100-130-05S	200-130-05		
P = Bâbord / Port side					.030"	100-130-06P	200-130-06		
S = Tribord / Starboard side					.030"	100-130-06S	200-130-06		
					.040"	100-130-07P	200-130-07		
					.040"	100-130-07S	200-130-07		
120 HP	1985-87			3.50"	Standard	100-115P	200-110	400-24	300-115
90 degree Looper					Standard	100-115S	200-110		
					.010"	100-115-04P	200-110-04		
Small Bore					.010"	100-115-04S	200-110-04		
					.020"	100-115-05P	200-110-05		
P = Bâbord / Port side					.020"	100-115-05S	200-110-05		
S = Tribord / Starboard side					.030"	100-115-06P	200-110-06		
					.030"	100-115-06S	200-110-06		
					.040"	100-115-07P	200-110-07		
					.040"	100-115-07S	200-110-07		
120 HP	1988-94	4		3.685"	Standard	100-135P	200-135	400-24	300-125
125 HP	1988-91				Standard	100-135S	200-135		
90 degree Looper					.010"	100-135-04P	200-135-04		
Big Bore					.010"	100-135-04S	200-135-04		
					.020"	100-135-05P	200-135-05		
130 HP	1995-99				.020"	100-135-05S	200-135-05		
					.030"	100-135-06P	200-135-06		
P = Bâbord / Port side					.030"	100-135-06S	200-135-06		
S = Tribord / Starboard side					.040"	100-135-07P	200-135-07		
					.040"	100-135-07S	200-135-07		
135 HP	1974-76	4		3.50"	Standard	100-110	200-110	400-19	300-110
					.010"	100-110-04	200-110-04		
140 HP	1977-84				.020"	100-110-05	200-110-05		
Cross flow					.030"	100-110-06	200-110-06		
					.040"	100-110-07	200-110-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage Bore	Grandeur Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pincettes de retenue / Circlips	Axe de retenue / Wrist pin
OMC									
140 HP	1985-87	4		3.50"	Standard	100-115P	200-110	400-24	300-115
90 degree Looper					Standard	100-115S	200-110		
Small Bore					.010"	100-115-04P	200-110-04		
					.010"	100-115-04S	200-110-04		
					.020"	100-115-05P	200-110-05		
P = Bâbord / Port side					.020"	100-115-05S	200-110-05		
S = Tribord / Starboard side					.030"	100-115-06P	200-110-06		
					.030"	100-115-06S	200-110-06		
					.040"	100-115-07P	200-110-07		
					.040"	100-115-07S	200-110-07		
140 HP	1988-94	4		3.685"	Standard	100-135P	200-135	400-24	300-125
90 degree Looper					Standard	100-135S	200-135		
Big Bore					.010"	100-135-04P	200-135-04		
					.010"	100-135-04S	200-135-04		
					.020"	100-135-05P	200-135-05		
P = Bâbord / Port side					.020"	100-135-05S	200-135-05		
S = Tribord / Starboard side					.030"	100-135-06P	200-135-06		
					.030"	100-135-06S	200-135-06		
					.040"	100-135-07P	200-135-07		
					.040"	100-135-07S	200-135-07		
150 HP	1978-91	4		3.50"	Standard	100-110	200-110	400-19	300-110
Cross flow					.010"	100-110-04	200-110-04		
					.020"	100-110-05	200-110-05		
					.030"	100-110-06	200-110-06		
					.040"	100-110-07	200-110-07		
150 HP	1991-99	6		3.60"	Standard	100-130P	200-130	400-19	300-130
60 degree					Standard	100-130S	200-130		
					.010"	100-130-04P	200-130-04		
P = Bâbord / Port side					.010"	100-130-04S	200-130-04		
S = Tribord / Starboard side					.020"	100-130-05P	200-130-05		
					.020"	100-130-05S	200-130-05		
					.030"	100-130-06P	200-130-06		
					.030"	100-130-06S	200-130-06		
					.040"	100-130-07P	200-130-07		
					.040"	100-130-07S	200-130-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage / Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pincés de retenue / Circlips	Axe de retenue / Wrist pin
OMC									
150 HP Ficht motor	1998 & up	4		3.60"	Standard	100-133P	200-133	400-19	300-133
					Standard	100-133S	200-133		
					.010"	100-133-04P	200-133-04		
175 HP Ficht motor	1998 & up				.010"	100-133-04S	200-133-04		
					.020"	100-133-05P	200-133-05		
					.020"	100-133-05S	200-133-05		
					.030"	100-133-06P	200-133-06		
					.030"	100-133-06S	200-133-06		
					.040"	100-133-07P	200-133-07		
					.040"	100-133-07S	200-133-07		
175 HP Cross flow	1977-83	6		3.50"	Standard	100-110	200-110	400-19	300-110
					.010"	100-110-04	200-110-04		
					.020"	100-110-05	200-110-05		
					.030"	100-110-06	200-110-06		
					.040"	100-110-07	200-110-07		
175 HP Cross flow 3 5/8"	1986-91	6		3.625"	Standard	100-140	200-140	400-19	300-140
					.010"	100-140-04	200-140-04		
					.020"	100-140-05	200-140-05		
					.030"	100-140-06	200-140-06		
					.040"	100-140-07	200-140-07		
175 HP 60 degree	1991-99	6		3.60"	Standard	100-130P	200-130	400-19	300-130
					Standard	100-130S	200-130		
					.010"	100-130-04P	200-130-04		
					.010"	100-130-04S	200-130-04		
					.020"	100-130-05P	200-130-05		
					.020"	100-130-05S	200-130-05		
					.030"	100-130-06P	200-130-06		
					.030"	100-130-06S	200-130-06		
					.040"	100-130-07P	200-130-07		
					.040"	100-130-07S	200-130-07		
200 HP Looper Small Bore	1985-87	6		3.50"	Standard	100-115P	200-110	400-24	300-115
					Standard	100-115S	200-110		
					.010"	100-115-04P	200-110-04		
					.010"	100-115-04S	200-110-04		
					.020"	100-115-05P	200-110-05		
					.020"	100-115-05S	200-110-05		
					.030"	100-115-06P	200-110-06		
					.030"	100-115-06S	200-110-06		
					.040"	100-115-07P	200-110-07		
					.040"	100-115-07S	200-110-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pincés de retenue / Circlips	Axe de retenue / Wrist pin
OMC									
200 HP	1979-83	6		3.50"	Standard	100-110	200-110	400-19	300-110
Cross flow					.010"	100-110-04	200-110-04		
3 1/2"					.020"	100-110-05	200-110-05		
					.030"	100-110-06	200-110-06		
					.040"	100-110-07	200-110-07		
200HP	1988-92	6		3.685"	Standard	100-135P	200-135	400-24	300-125
Looper					Standard	100-135S	200-135		
Big Bore					.010"	100-135-04P	200-135-04		
					.010"	100-135-04S	200-135-04		
200 HP	1990				.020"	100-135-05P	200-135-05		
Commercial					.020"	100-135-05S	200-135-05		
					.030"	100-135-06P	200-135-06		
P = Bâbord / Port side					.030"	100-135-06S	200-135-06		
S = Tribord / Starboard side					.040"	100-135-07P	200-135-07		
					.040"	100-135-07S	200-135-07		
200 HP	1993-99	6		3.685"	Standard	100-125P	200-125	400-24	300-125
Ocean Pro, Ocean Runner					Standard	100-125S	200-125		
					.010"	100-125-04P	200-125-04		
Loop charge / Finger port					.010"	100-125-04S	200-125-04		
					.020"	100-125-05P	200-125-05		
P = Bâbord / Port side					.020"	100-125-05S	200-125-05		
S = Tribord / Starboard side					.030"	100-125-06P	200-125-06		
					.030"	100-125-06S	200-125-06		
					.040"	100-125-07P	200-125-07		
					.040"	100-125-07S	200-125-07		
225 HP	1985-87	6		3.50"	Standard	100-115P	200-110	400-24	300-115
Looper					Standard	100-115S	200-110		
Small Bore					.010"	100-115-04P	200-110-04		
					.010"	100-115-04S	200-110-04		
P = Bâbord / Port side					.020"	100-115-05P	200-110-05		
S = Tribord / Starboard side					.020"	100-115-05S	200-110-05		
					.030"	100-115-06P	200-110-06		
					.030"	100-115-06S	200-110-06		
					.040"	100-115-07P	200-110-07		
					.040"	100-115-07S	200-110-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pincés de retenue / Circlips	Axe de retenue / Wrist pin
OMC									
225 HP	1993-99	6		3.685"	Standard	100-125P	200-125	400-24	300-125
Ocean Pro, Ocean Runner Finger Port					Standard	100-125S	200-125		
					.010"	100-125-04P	200-125-04		
					.010"	100-125-04S	200-125-04		
					.020"	100-125-05P	200-125-05		
P = Bâbord / Port side					.020"	100-125-05S	200-125-05		
S = Tribord / Starboard side					.030"	100-125-06P	200-125-06		
					.030"	100-125-06S	200-125-06		
					.040"	100-125-07P	200-125-07		
					.040"	100-125-07S	200-125-07		
225 HP	1988-92	6		3.685"	Standard	100-135P	200-135	400-24	300-125
Looper Big Bore					Standard	100-135S	200-135		
					.010"	100-135-04P	200-135-04		
					.010"	100-135-04S	200-135-04		
P = Bâbord / Port side					.020"	100-135-05P	200-135-05		
S = Tribord / Starboard side					.020"	100-135-05S	200-135-05		
					.030"	100-135-06P	200-135-06		
					.030"	100-135-06S	200-135-06		
					.040"	100-135-07P	200-135-07		
					.040"	100-135-07S	200-135-07		
235 HP	1978-79	6		3.50"	Standard	100-110	200-110	400-19	300-110
Cross flow 3 1/2"					.010"	100-110-04	200-110-04		
					.020"	100-110-05	200-110-05		
					.030"	100-110-06	200-110-06		
					.040"	100-110-07	200-110-07		
235 HP	1980-85	6		3.625"	Standard	100-140	200-140	400-19	300-140
Cross flow 3 5/8"					.010"	100-140-04	200-140-04		
					.020"	100-140-05	200-140-05		
					.030"	100-140-06	200-140-06		
					.040"	100-140-07	200-140-07		
2.6 Litre	1982-86	6		3.625"	Standard	100-140	200-140	400-19	300-140
Cross flow					.010"	100-140-04	200-140-04		
Big Bore					.020"	100-140-05	200-140-05		
Except GT models					.030"	100-140-06	200-140-06		
					.040"	100-140-07	200-140-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

OMC

						Pièces de remplacement / Replacement parts			
Modèle / Model	Année / Year	Cyl.	Dégagement / Clearance	Alésage Bore	Grandeur / Size	Ensemble de piston / Piston kit	Ensemble de segment / Ring(s) set	Pincés de retenue / Circlips	Axe de retenue / Wrist pin
OMC									
250 HP	1991-95	8		3.685"	Standard	100-135P	200-135	400-24	300-125
Looper					Standard	100-135S	200-135		
Big Bore					.010"	100-135-04P	200-135-04		
					.010"	100-135-04S	200-135-04		
P = Bâbord / Port side					.020"	100-135-05P	200-135-05		
S = Tribord / Starboard side					.020"	100-135-05S	200-135-05		
					.030"	100-135-06P	200-135-06		
					.030"	100-135-06S	200-135-06		
					.040"	100-135-07P	200-135-07		
					.040"	100-135-07S	200-135-07		
275 HP	1985-87	8		3.50"	Standard	100-115P	200-110	400-24	300-115
Looper					Standard	100-115S	200-110		
Small Bore					.010"	100-115-04P	200-110-04		
					.010"	100-115-04S	200-110-04		
300 HP	1985-87				.020"	100-115-05P	200-110-05		
Looper					.020"	100-115-05S	200-110-05		
Small Bore					.030"	100-115-06P	200-110-06		
P = Bâbord / Port side					.030"	100-115-06S	200-110-06		
S = Tribord / Starboard side					.040"	100-115-07P	200-110-07		
					.040"	100-115-07S	200-110-07		
275 HP	1988	8		3.685"	Standard	100-135P	200-135	400-24	300-125
Looper					Standard	100-135S	200-135		
Big Bore					.010"	100-135-04P	200-135-04		
					.010"	100-135-04S	200-135-04		
300 HP	1988-95				.020"	100-135-05P	200-135-05		
Looper					.020"	100-135-05S	200-135-05		
Big Bore					.030"	100-135-06P	200-135-06		
P = Bâbord / Port side					.030"	100-135-06S	200-135-06		
S = Tribord / Starboard side					.040"	100-135-07P	200-135-07		
					.040"	100-135-07S	200-135-07		

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

YAMAHA

2.638"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	6L2-11631-00-97	Standard	100-250
		.010"	100-250-04
		.020"	100-250-05
		.030"	100-250-06
		.040"	100-250-07
Ensemble de segments / Ring set	6L2-11610-00-00	Standard	200-250
		.010"	200-250-04
		.020"	200-250-05
		.030"	200-250-06
		.040"	200-250-07
Axe de retenue / Wrist pin	648-11633-00-00	---	300-250
Pincas de retenue / Clips	93450-20026-00	---	400-18



2.638"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	6H4-11631-01-95	Standard	100-252
		.010"	100-252-04
		.020"	100-252-05
		.030"	100-252-06
		.040"	100-252-07
Ensemble de segments / Ring set	63D-11603-00-00	Standard	200-250
		.010"	200-250-04
		.020"	200-250-05
		.030"	200-250-06
		.040"	200-250-07
Axe de retenue / Wrist pin	648-11633-00-00	---	300-250
Pincas de retenue / Clips	6H4-11634-01-00	---	400-18



2.834"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	6H3-11631-01-96	Standard	100-255
		.010"	100-255-04
		.020"	100-255-05
		.030"	100-255-06
		.040"	100-255-07
Ensemble de segments / Ring set	6K5-11601-02-00	Standard	200-255
		.010"	200-255-04
		.020"	200-255-05
		.030"	200-255-06
		.040"	200-255-07
Axe de retenue / Wrist pin	6H3-11633-00-00	---	300-255
Pincas de retenue / Clips	688-11634-10-00	---	400-20



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

YAMAHA

2.953" 2 CYL. 40 HP

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	6H4-11631-09-96	Standard	100-260
		.010"	100-260-04
		.020"	100-260-05
		.030"	100-260-06
		.040"	100-260-07
Ensemble de segments / Ring set	6H4-11610-00-00	Standard	200-260
		.010"	200-260-04
		.020"	200-260-05
		.030"	200-260-06
		.040"	200-260-07
Axe de retenue / Wrist pin	---	---	300-260
Pincas de retenue / Clips	---	---	400-18



3.228"

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston / Piston kit	6H1-11631-03-95	Standard	100-265
		.010"	100-265-04
		.020"	100-265-05
		.030"	100-265-06
		.040"	100-265-07
Ensemble de segments / Ring set	688-11603-A0-00	Standard	200-265
		.010"	200-265-04
		.020"	200-265-05
		.030"	200-265-06
		.040"	200-265-07
Axe de retenue / Wrist pin	663-11633-00-00	---	300-265
Pincas de retenue / Clips	688-11634-10-00	---	400-20



3.54" 21.5MM WRIST PIN

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	6G5-11642-00-93 early 6R5-11642-01-93 late	Standard	100-270P
		.010"	100-270-04P
		.020"	100-270-05P
		.030"	100-270-06P
		.040"	100-270-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	6G5-11631-00-93 early 6R5-11631-01-93 late	Standard	100-270S
		.010"	100-270-04S
		.020"	100-270-05S
		.030"	100-270-06S
		.040"	100-270-07S
Ensemble de segments / Ring set	64D-11603-01-00	Standard	200-270
		.010"	200-270-04
		.020"	200-270-05
		.030"	200-270-06
		.040"	200-270-07
Axe de retenue / Wrist pin	6K7-11633-00-00	---	300-270
Pincas de retenue / Clips	6E5-11634-00-00	---	400-215



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

YAMAHA

3.544" 23MM WRIST PIN

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	6R5-11642-11-93	Standard	100-275P
		.010"	100-275-04P
		.020"	100-275-05P
		.030"	100-275-06P
Ensemble piston (Tribord) / Piston kit (Starboard side)	6R5-11631-11-93	Standard	100-275S
		.010"	100-275-04S
		.020"	100-275-05S
		.030"	100-275-06S
Ensemble de segments / Ring set	64D-11603-01-00	Standard	200-270
		.010"	200-270-04
		.020"	200-270-05
		.030"	200-270-06
Axe de retenue / Wrist pin	6R5-11633-10-00	---	300-275
Pinces de retenue / Clips	6R5-11634-10-00	---	400-23



3.544" DOME TOP PISTON 76 DEGREE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	61A-11642-02-86	Standard	100-280P
		.010"	100-280-04P
		.020"	100-280-05P
		.030"	100-280-06P
Ensemble piston (Tribord) / Piston kit (Starboard side)	61A-11631-03-86	Standard	100-280S
		.010"	100-280-04S
		.020"	100-280-05S
		.030"	100-280-06S
Ensemble de segments / Ring set	64D-11603-01-00	Standard	200-270
		.010"	200-270-04
		.020"	200-270-05
		.030"	200-270-06
Axe de retenue / Wrist pin	61A-11633-02-00	---	300-280
Pinces de retenue / Clips	61A-11634-00-00	---	400-26



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

YAMAHA

3.544" DISH TOP PISTON 76 DEGREE

Description	# Origine / OE #	Grosueur / Size	# Pièce / Part #
Ensemble piston (Bâbord) / Piston kit (Port side)	69L-11642-11-93	Standard	100-285P
		.010"	100-285-04P
		.020"	100-285-05P
		.030"	100-285-06P
		.040"	100-285-07P
Ensemble piston (Tribord) / Piston kit (Starboard side)	69L-11631-02-86	Standard	100-285S
		.010"	100-285-04S
		.020"	100-285-05S
		.030"	100-285-06S
		.040"	100-285-07S
Ensemble de segments / Ring set	64D-11603-01-00	Standard	200-270
		.010"	200-270-04
		.020"	200-270-05
		.030"	200-270-06
		.040"	200-270-07
Axe de retenue / Wrist pin	61A-11633-02-00	---	300-280
Pinces de retenue / Clips	61A-11634-00-00	---	400-26



COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

YAMAHA

						Pièces de remplacement / Replacement parts			
Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pincés de retenue Circlips	Axe de retenue / Wrist pin
YAMAHA									
20 HP	1996-97	2		2.638"	Standard	100-250	200-250	400-18	300-250
25 HP	1988-2003				.010"	100-250-04	200-250-04		
					.020"	100-250-05	200-250-05		
					.030"	100-250-06	200-250-06		
					.040"	100-250-07	200-250-07		
40 HP 50 HP	1984-88	2		2.953"	Standard	100-260	200-260	400-18	300-260
					.010"	100-260-04	200-260-04		
					.020"	100-260-05	200-260-05		
					.030"	100-260-06	200-260-06		
					.040"	100-260-07	200-260-07		
40 HP 50 HP	1989-2003	3		2.638"	Standard	100-252	200-250	400-18	300-250
					.010"	100-252-04	200-250-04		
					.020"	100-252-05	200-250-05		
					.030"	100-252-06	200-250-06		
					.040"	100-252-07	200-250-07		
60 HP 70 HP	1991-2001 1984-2001	3		2.834"	Standard	100-255	200-255	400-20	300-255
					.010"	100-255-04	200-255-04		
					.020"	100-255-05	200-255-05		
					.030"	100-255-06	200-255-06		
					.040"	100-255-07	200-255-07		
85 HP 90 HP	1992-93 1984-99	3		3.228"	Standard	100-265	200-265	400-20	300-265
					.010"	100-265-04	200-265-04		
					.020"	100-265-05	200-265-05		
					.030"	100-265-06	200-265-06		
					.040"	100-265-07	200-265-07		
115 HP 130 HP 150 HP 175 HP 200 HP 225 HP	1984-92 1984-92 1984-92 1984-92 1984-91 1984-91	V4		3.544"	Standard	100-270P	200-270	400-215	300-270
Standard	100-270S				200-270				
.010"	100-270-04P				200-270-04				
.010"	100-270-04S				200-270-04				
.020"	100-270-05P				200-270-05				
.020"	100-270-05S				200-270-05				
21.5mm Wrist pin	.030"				100-270-06P	200-270-06			
P = Bâbord / Port side	.030"				100-270-06S	200-270-06			
S = Tribord / Starboard side	.040"	100-270-07P	200-270-07						
	.040"	100-270-07S	200-270-07						

COMPOSANTES DE MOTEUR – ENGINE COMPONENTS

ENSEMBLES DE PISTONS - PISTON KITS

YAMAHA

Modèle Model	Année / Year	Cyl.	Dégage- ment / Clearance	Alésage Bore	Grandeur Size	Pièces de remplacement / Replacement parts			
						Ensemble de piston Piston kit	Ensemble de segment Ring(s) set	Pincés de retenue Circlips	Axe de retenue / Wrist pin
YAMAHA									
115 HP	1993-2001	V4		3.544"	Standard	100-275P	200-270	400-23	300-275
130 HP	1993-99				Standard	100-275S	200-270		
150 HP	1993-2001				.010"	100-275-04P	200-270-04		
175 HP	1993-2001				.010"	100-275-04S	200-270-04		
200 HP	1993-2001				.020"	100-275-05P	200-270-05		
225 HP	1992-95				.020"	100-275-05S	200-270-05		
23mm Wrist pin					.030"	100-275-06P	200-270-06		
P = Bâbord / Port side					.030"	100-275-06S	200-270-06		
S = Tribord / Starboard side					.040"	100-275-07P	200-270-07		
					.040"	100-275-07S	200-270-07		
225 HP	1990-94	V6		3.544"	Standard	100-280P	200-270	400-26	300-280
76 degree					Standard	100-280S	200-270		
Dome top piston					.010"	100-280-04P	200-270-04		
					.010"	100-280-04S	200-270-04		
					.020"	100-280-05P	200-270-05		
					.020"	100-280-05S	200-270-05		
P = Bâbord / Port side					.030"	100-280-06P	200-270-06		
S = Tribord / Starboard side					.030"	100-280-06S	200-270-06		
					.040"	100-280-07P	200-270-07		
					.040"	100-280-07S	200-270-07		
225 HP	1994-2001	V6		3.544"	Standard	100-285P	200-270	400-26	300-280
76 degree					Standard	100-285S	200-270		
250 HP	1995-2001				.010"	100-285-04P	200-270-04		
Dish top piston					.010"	100-285-04S	200-270-04		
					.020"	100-285-05P	200-270-05		
					.020"	100-285-05S	200-270-05		
P = Bâbord / Port side					.030"	100-285-06P	200-270-06		
S = Tribord / Starboard side					.030"	100-285-06S	200-270-06		
					.040"	100-285-07P	200-270-07		
					.040"	100-285-07S	200-270-07		